Introduction

Your Veeder-Root brand C628 Batch Counter is one model in a family of 1/8 DIN units which offers breakthrough display technology as well as easy-to-program single-line parameters. Designed to provide instant visual feedback regarding an application’s key input value, the C628 not only has a 0.71” high LED display (27% larger than other 1/8 DIN units), but also the ability to change display color based on process status (programmable parameter in Operation Mode). Easy programming is made possible via a help function and a secondary legend display.

This manual will guide you through the installation and wiring of your C628 unit with information on proper panel mounting and rear terminal layout and wiring instructions. In addition, the instrument’s operation and programming modes are thoroughly explained. The Operation Mode provides day to day operation and allows editing of preset values. The Program Mode enables the configuration of various parameters prior to initial operation. These parameters include those for basic configuration as well as other settable features which will enhance the functionality and usability of the device.

This manual also provides information on the C628 Batch Counter’s presets, transistor and relay outputs, product specifications, and ordering and warranty procedures.

Features

- AWESOME 0.71” high digit LED display
- Programmable color change display based on an event
- Independent display of background total
- Programmable help function and secondary legend display
- Choice of NPN or PNP primary input
- Filter speed settable for 20, 200, or 10,000 Hz
- Standard outputs: two NPN transistors & one relay (optional 2nd relay)
- Front panel reset enable and preset lockout
- Optional RS-485 plug in card
- CE approved

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**INSTALLATION**

**PANEL MOUNTING**

Mounting Grooves

The instrument can be mounted in a panel with a thickness of up to 6mm. The cutout(s) should be made based on the recommended panel opening illustrated in the drawing above.

Insert the unit in the panel through the cutout. Ensure that the panel gasket is not distorted and the instrument is positioned squarely against the panel. Slide the mounting clamp into place on the instrument, as shown to the left, and push it forward until it is firmly in contact with the rear face of the mounting panel and the tabs on the bracket arm are seated in the mounting grooves on the side of the unit.

The electronic components of the instrument can be removed from the housing after installation without disconnecting the wiring. To remove the components, grip the side edges of the panel and pull the instrument forward. Take note of orientation of the unit for subsequent replacement in the housing.
**Count Inputs**

Terminal #2 is the connection for Input A, which is programmable to be the primary input or channel A of an encoder input. Terminal #1 is the connection for Input B, which is programmable to be an incrementing input, a decrementing input, or channel B of an encoder input. The common connection for both Input A and Input B is Terminal #3.

**Control/Digital Inputs**

A contact closure or NPN signal can be used to activate preconfigured functionality. Terminal #5 is used for a remote reset function, while Terminal #6 is a security function, that when active, will prohibit entry into Program Mode. Terminal #8 serves as the common for both of these inputs.

**Auxiliary Power Output**

A 9 - 15 VDC for powering external sensors and encoders up to 125 mA can be accessed by connecting the positive supply side of the sensor to Terminal #4 and the negative side to Terminal #8.

**Input Power**

For an AC powered unit, Terminal #13 serves as the line or Hot side connection for AC powered units and as the positive side for DC powered units. The neutral side for AC powered units and the negative side for DC powered units are connected to Terminal #14.

**Transistor Outputs**

Your unit comes standard with 2 NPN outputs which are activated by each of the presets. Transistor Output 1, which is tied to Preset 1 operation, is on Terminal #7. Transistor Output 2, which is tied to Batch Preset operation, is on Terminal #9. Terminal #8 serves as the common connection for both transistor outputs.

**Relay Outputs**

Your unit comes standard with a relay output which is tied to Preset 1 operation. Terminal #19 is NC, Terminal #20 is common, and Terminal #21 is NO. A second relay output tied to the operation of Batch Preset can be added as an option at the time of order or later installed in the field. Terminal #22 is NC. Terminal #23 is common, and Terminal #24 is NO.

**Serial Communication**

An RS-485 communication board, utilizing ASCII protocol, can be installed as an option. Terminals #16 & #17 serve as the B and A connections respectively, while Terminal #18 is connected as the common.

Terms 10, 11, 12, & 15 are not used.
In **Operation Mode**: Used in edit operation to decrement the digit highlighted by the Scroll key.

In **Program Mode**: Used in Edit Operation to decrement the digit **highlighted** by the Scroll key, if the setting is a numerical value, or present the next in the series of choices for that parameter.

In **Operation Mode**: Used to move between the parameters and to enter an edited preset value. **Holding the key down for 3 seconds** will cause the unit to enter Program Mode.

In **Program Mode**: Used to move from one parameter to the next and enter the edited parameter values. **Holding the key down for 3 seconds** will cause the unit to return to Operation Mode.

In **Operation Mode**: Resets the count value, batch value, or background total to zero (or to the preset in count down operation). Parameter must be displayed to be reset. This button can be disabled via the “Front Panel Reset Enable” parameter in Program Mode.

In **Program Mode**: No function.

**Display Functions**

<table>
<thead>
<tr>
<th>Display</th>
<th>Function</th>
</tr>
</thead>
</table>

**Primary**

In **Operation Mode**: Default display is the count value. Can be scrolled using the program key to display the other parameters. If the “Help” function is enabled, this display will first show the parameter description for 3 seconds (see page 5 for example).

In **Program Mode**: Displays the value or selection for the current parameter. If the “Help” function is enabled, this display will first show the parameter description for 3 seconds (see page 6 for example).

**Secondary**

In **Operation Mode**: Indicates alphabetically whether Preset, Batch Value, Batch Preset, or Background Total is being viewed on the primary display. This display is blank when Count Value is being shown.

In **Program Mode**: Provides a 1 digit alpha or numeric character to indicate which parameter value is being shown on the primary display.

**Output Indicators**

In **Operation Mode**: OP1 illuminates when Output 1 is active. OP2 illuminates when Output 2 is active.

In **Program Mode**: No function.
OPERATION

OPERATION MODE

CHANGING A PRESET VALUE

Default display is the present count value.

Pressing the Program Key will cause the display description to appear on the main display.* If there is no key activity for 3 seconds, the primary display will switch back to the count value.

Continued pressing of the Program Key will scroll through the Presets. (See Parameter Sequence below.) The full parameter description will appear on the main display.*

To change a Preset value, press the Scroll Key. If there was no key activity for 3 seconds, the Preset value will appear (one digit description shown on secondary display); however, press the Scroll Key in order to edit. The unit will now be in Edit Operation as signified by the most significant digit flashing.**

Use the Scroll Key to move from left to right and highlight the digit that needs to be changed. Wrap around will occur from the least significant to the most significant digit.

Use the Down Key to decrement the digit until the desired value appears. The display will wrap around from 0 to 9.

After the desired digits have been changed, press the Program Key to enter the new value. The new value will appear on the main display without any flashing digits. Press the Program Key again and the parameter description will appear on the main display.

* Parameter descriptions will not appear on the primary display if the "Help" function has been disabled.

** Edit Operation cannot be accessed if the Preset Lock has been enabled in Program Mode.

PARAMETER SEQUENCE

Count
Function: Displays present count value
Range: 0 to 99999

Preset
Function: Defines the value at which Output 1 will activate
Adjustment Range: 0 to 99999
Default Value: 10

Batch Preset
Function: Defines the batch preset value at which Output 2 will activate
Adjustment Range: 0 to 99999
Default Value: 10

Background Total
Function: Displays present background total (continuous count value irrespective of present count value)
Range: 0 to 99999

Batch Value
Function: Displays present batch value (# of times preset is reached)
Range: 0 to 99999
**PROGRAM MODE**

**ENTERING PROGRAM MODE AND BASIC OPERATION**

The Program Mode can be accessed from the Operation Mode by holding the Program Key for 3 seconds.

The name of the first parameter will appear on the primary display.*

Successive presses of the Program Key will scroll the display through the remaining parameters in the Program Mode. To exit Program Mode, hold the Program Key for 3 seconds.

* Parameter names will not appear on the main display if the "Help" function has been disabled in Program Mode.

**PARAMETER SEQUENCE**

**Calibration Factor**

*Function:* Used to scale the input into engineering units by multiplying this value by the number of pulses received

*Adjustment Range:* 0.0001 to 9.9999

*Default Value:* 1.0000

**Decimal Position**

*Function:* Set the decimal point position for the displays

*Adjustment Range:* 0 to 0.0000

*Default Value:* 0

Pressing the Scroll Key or no key activity for 3 seconds will display the value for that parameter. The secondary display will indicate the one digit identifier for the parameter. The digit in the secondary display will flash to indicate the unit is in Program Mode. If the Scroll Key was pressed (instead of waiting 3 seconds), the unit is in Edit Operation, as indicated by the MSD flashing. If there had been no key activity for 3 seconds, press the scroll key to enter Edit Operation (MSD flashing). Use the scroll and edit buttons to change the value as in Operation Mode, described on page 5. Press the Program Key to enter any changes.
Count Mode

Function: Defines how the input pulses will be applied to the count value

Adjustment Range:

- **A+B**: Inputs on both the A & B channels increment the total
- **A-B**: Inputs on the A channel increment the total, while inputs on the B channel decrement
- **Directional**: When input B is inactive, input A increments. When input B is active, input A decrements
- **Quadrature**: The unit accepts a phased input from an encoder. The total increments when the A channel leads the B channel

Default Value: A+B

Count Direction

Function: Determines if the count value will increment from zero and change the state of the output at the preset (Up) or decrement from the preset and change the state of the output at zero (Down)

Adjustment Range:

- **Up**: The unit will count up from zero and activate the output(s) when the preset(s) is reached
- **Down**: Upon reset, the unit will begin at the preset and count down. The preset output will be activated when the count value reaches zero
- **Up with Auto Reset**: The unit will count up from zero and activate the output(s) when the preset is reached, then automatically reset the count value to zero and continue operating
- **Down with Auto Reset**: The unit will begin at the preset and incremental pulses will cause the unit to count down. The preset output will be activated when the count value reaches zero. The unit will automatically reset its count value and continue operating

Default Value: Up

Input Type

Function: Programs the unit to match the electrical characteristics of the input signal

Adjustment Range:

- **Sinking**: The unit will accept a NPN or dry contact input which sinks voltage to common
- **Source**: The unit will accept an PNP input which sources voltage

Default Value: Sinking
**Filter Speed**

*Function:* Enables the debounce filter of the counter to properly match the application

*Adjustment Range:*

- 20: The unit will accept up to 20 pulses per second. Generally used with contact inputs to eliminate false counts caused by contact bounce
- 200: The unit will accept up to 200 pulses per second. Generally used for higher speed contact inputs or to filter noise on electronic signals in low speed applications
- 10,000: The unit will accept up to 10,000 pulses per second. Generally used with high speed electronic inputs and encoders

*Default Value:* 10000

**Output 1 Time**

*Function:* Sets the amount of time output 1 will be active once Preset 1 is reached

*Adjustment Range:* 00.00 (Latched) to 99.99

*Default Value:* 1.00

**Output 2 Time**

*Function:* Sets the amount of time output 2 will be active once Batch Preset is reached

*Adjustment Range:* 00.00 (Latched) to 99.99

*Default Value:* 1.00

**Front Panel Reset Enable**

*Function:* Determines whether the Front Panel Reset key can be used to reset the count value

*Adjustment Range:*

- Enable: The count value can be reset while being viewed in Operation Mode by pressing the Front Panel Reset Key
- Disabled: The Front Panel Reset Key is disabled and the count value can only be reset through the Remote Reset Input

*Default Value:* Enable
Serial Communication Enabled

Function: Activates the RS-485 communication option board

Adjustment Range:

<table>
<thead>
<tr>
<th>None</th>
<th>Fitted</th>
</tr>
</thead>
</table>

None: No communication board installed  Fitted: A communication board is installed in the unit

Default Value: If ordered from the factory with the RS-485 board, the default will be “fitted”. If the board is installed in the field, this parameter will need to be changed from its default of “none”

Communication Address (Appears only if communication board is installed and activated)

Function: Defines the unique communication address of the counter

Adjustment Range: 1 to 99

Default Value: 1

Baud Rate (Appears only if communication board is installed and activated)

Function: Selects the serial communication speed

Adjustment Range:

<table>
<thead>
<tr>
<th>1200</th>
<th>2400</th>
<th>4800</th>
<th>9600</th>
</tr>
</thead>
<tbody>
<tr>
<td>1200 BPS</td>
<td>2400 BPS</td>
<td>4800 BPS</td>
<td>9600 BPS</td>
</tr>
</tbody>
</table>

Default Value: 4800

Display Color Change

Function: Defines the color of the display for prior to and after the preset value is reached

Adjustment Range:

<table>
<thead>
<tr>
<th>Red</th>
<th>Green</th>
<th>Green to Red</th>
<th>Red to Green</th>
</tr>
</thead>
</table>

Red: The display will always be red  Green: The display will always be green  Green to Red: The display will be green prior to the Batch Preset value being reached. It will turn red after Batch Preset has been reached  Red to Green: The display will be red prior to the Batch Preset value being reached. It will turn green after Batch Preset has been reached

Default Value: Green to Red
**Preset Lock**

*Function:* Determines whether the Preset Values can be changed via the front panel

*Adjustment Range:*

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<tr>
<th>En</th>
<th>D, S</th>
</tr>
</thead>
</table>

Enable: Preset values are read only  
Disabled: Preset values can be viewed and changed

*Default Value:* Disable

**Help Prompt**

*Function:* Determines whether the multi-character parameter name will appear on the main display for 3 seconds prior to the parameter value appearing

*Adjustment Range:*

<table>
<thead>
<tr>
<th>HLP Y</th>
<th>HLP N</th>
</tr>
</thead>
</table>

Help - Yes: Multi-character parameter descriptions will appear on the primary display. The value associated with that parameter will appear by pressing the scroll key or waiting for 3 seconds  
Help - No: Only the parameter values will appear on the primary display. The parameter can be identified by a single digit in the secondary display

*Default Value:* Help - Yes
## Specifications

### Count Inputs
- **Type:** Sinking/Sourcing or Contact Closure
- **Frequency:** 10 kHz max.
- **Logic:** Low \( < 2.0 \text{ VDC, High } > 3.0 \text{ VDC, 30V max.} \)
- **Impedance:** 10 k\( \Omega \) to common - Sourcing
  - 4.7 k\( \Omega \) to +Voltage - Sinking
- **Count Modes:** A+B, A-B, Directional, Quadrature

### Control Inputs
- **Type:** Sinking, Edge Sensitive
- **Logic:** Low \( < 2.0 \text{ VDC, High } > 3.0 \text{ VDC} \)
- **Impedance:** 4.7 k\( \Omega \) to +Voltage
- **Response Time:** 25 ms
- **Function:**
  - Input 1: Remote Reset
  - Input 2: Security Lockout

### Outputs
- **Solid State:** NPN open collector, 30 VDC max, 100 mA max.
- **Relay:** SPDT, 5A resistive @ 110VAC
- **Latency:** 75 \mu\text{seconds}, plus 8 ms for relay pull-in

### Electrical
- **Supply Voltage:** 90-264 VAC, 50/60 Hz, or 20-50 VAC/VDC
- **Power Consumption:** 4 Watts
- **Access. Power Supply:** 9-15 (unregulated VDC), 125 mA max.

### Display
- **Type:** Red/Green, 7 segment LED, 5 digits primary display, single digit secondary display
- **Height:** 0.71" (18mm) primary display, 0.3" (7mm) secondary display
- **Annunciators:** Output 1 & 2 status

### Physical
- **Dimensions:** 48mm x 96mm, 110mm deep
- **Mounting:** Panel mount (mounting bracket supplied), 45mm x 92mm cutout
- **Terminals:** Screw type - combination head
- **Front Panel Rating:** NEMA 4X/IEC IP65
- **Case Material:** GE Lexan 940
- **Weight:** 0.56 lbs.

### Approvals
- **General:** CE
- **EMC Susceptibility:** Complies with EN50082-1: 1992, EN50082-2: 1995
- **EMC Emissions:** Complies with EN50081-1: 1992, EN50081-2: 1994
- **Safety:** Complies with EN61010-1: 1993

### Communication
- **Type:** Serial asynchronous, UART to UART
- **Data Format:** Open ASCII: One start bit, even parity seven data bits, one stop bit
- **Physical Layer:** RS-485
- **Maximum Zones:** 99
- **Baud Rate:** Selectable from 9600, 4800, 2400, or 1200

### Environmental
- **Operating Temp.:** 0° to 55° Celsius, 32° to 131° Fahrenheit
- **Storage Temp.:** -20° to 80° Celsius, -4° to 176° Fahrenheit
- **Relative Humidity:** 20% to 95% non-condensing
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